

FITTINGS

NEW!

SWIVEL ADAPTER Female Swivel x 2" MIPT



**DUCTILE
IRON**

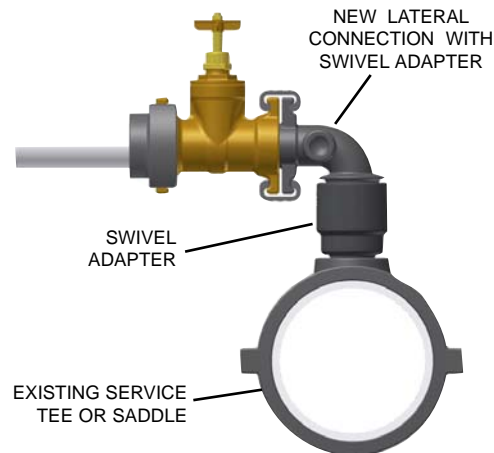
Engineered for Durability

Application

The Harco Swivel Adapter is for use in any 2" FIPT joint adapting any fitting to the HARCO Swivel system.

It is especially useful for retrofitting the HARCO Swivel into existing systems.

Any fitting designed for HDPE pipe with a 2" FIPT outlet can be converted to HARCO Swivel Joint making the swivel available to HDPE Installations



*Convert
any 2" FIPT
Joint to
HARCO
Swivel*

*Retrofit
Swivel into
existing
systems*

HDPE Applications

w/ Iron Body
Service Saddle



w/ HDPE Electrofusion
Service Saddle



w/ Stainless Steel
Tapping Saddle



*Especially
for use
with HDPE
Pipe
Systems*



HARRINGTON CORPORATION • P.O. BOX 10335 • LYNCHBURG, VIRGINIA 24506

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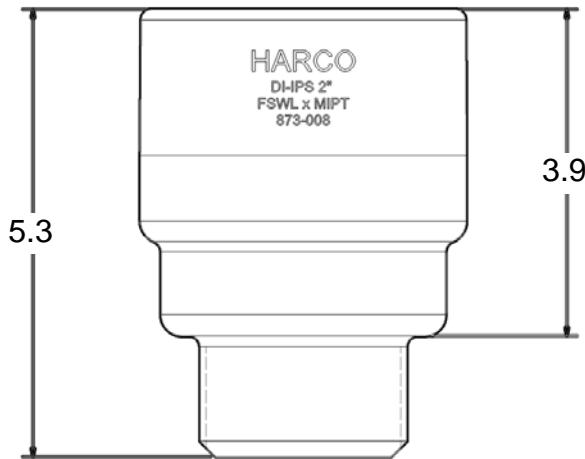
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SWIVEL ADAPTER

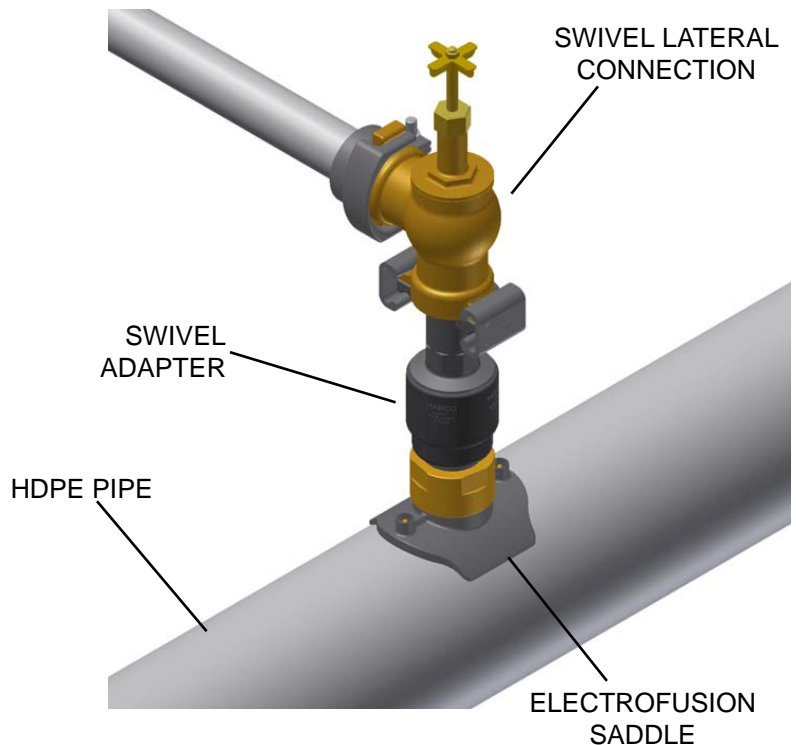
Product Sheet

Product Information

Dimensions:



FSWL x MIPT ADAPTER			
IPT SIZE	PART NUMBER	WEIGHT	PRICE
2"	873-008	3.6 lbs	\$20.00



Materials

Body: Ductile Iron per ASTM A536

Gaskets: SBR per ASTM A477

Suggested Specifications

Swivel adapters shall be manufactured of ductile iron, Grade 65-45-12, in accordance with ASTM A536 and rated for 350 psi. The swivel connection shall permit 360 degrees of adjustment of the lateral line orientation while maintaining the joint seal. Fittings shall be as manufactured by The Harrington Corporation of Lynchburg, Virginia.

Swivel Adapter Installation

Swivel Adapter into 2" FIPT: Use standard methods for assembling tapered pipe thread. Use teflon tape or paste for sealant. Do not overtighten when used in a plastic female thread.

Swivel Joint Installation

Step 1: Check to see if the gasket in the female swivel joint is properly installed and that the joint is free of debris.

Step 2: Check the spigot and thread of the male swivel joint component to be sure it is smooth and free of debris.

Step 3: Lubricate the gasket in the female swivel joint and the spigot of the male swivel joint component with the lubricate supplied by the pipe manufacturer.

Step 4: Insert male swivel joint component into female swivel joint so that threads are "started".

Step 5: Rotate male swivel joint component "in" until joint "bottoms out". Use of wrench on hex of lateral nipples or swivel extensions may improve assembly.

Step 6: With the joint full in "bottomed out" rotate the male swivel joint component "out" to achieve proper orientation of the lateral line up to 360 degrees from the full in position.



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